

Technical Data Sheet

***Polyfort* FPP 1640-31 BLACK**



Polypropylene, Unspecified (PP, Unspecified)

Product Description

PP 35% Talc/Glass Fiber

Processing Method Injection Molding

Filler/Reinforcement Glass Fiber\Talc, 35%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.2	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (50 mm/min)	63.0	MPa	ISO 527-2
Flexural Modulus, (2.0 mm/min)	5800	MPa	ISO 178
Impact			
Notched Izod Impact Strength	5.7	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load Unannealed (1.80 MPa)	135	°C	ISO 75-2/A
Additional Information			
Filler Content	35	%	ASTM D5630

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Injection Rate	Moderate-Fast	
Mold Temperature	30 to 60	°C